



HERRAMIENTAS DE BRUÑIDO BURNISHING TOOLS



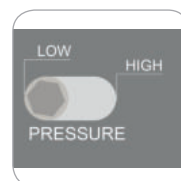
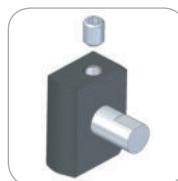
HBC 20-E

+ Características

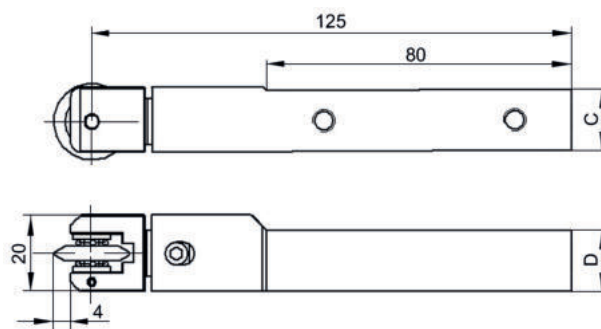
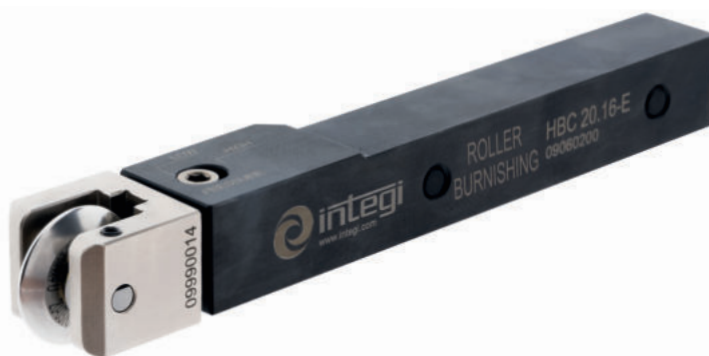
- Herramienta diseñada para bruñir en tornos, superficies exteriores de formas variadas
- Cabeza provista de un sistema interno de resorte que regula la presión haciéndola homogénea en todas las piezas (Fig.1)
- Rodillo soportado entre rodamientos axiales
- Utilizable sobre piezas de diferentes tipos de materiales con durezas de hasta 45 HRC
- Eje porta-rodillo de metal duro
- Provisto de rodillo de bruñir de perfil tipo U fabricado en HSS y templado a 62 HRC, con superficie pulida con una $Ra < 0.4$

+ Features

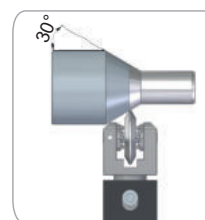
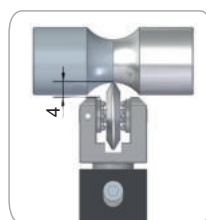
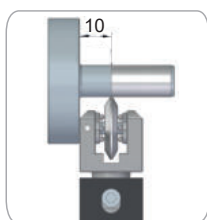
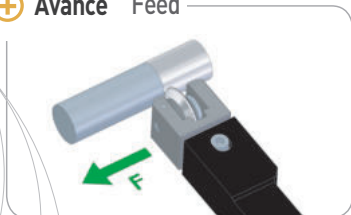
- Tool designed for burnishing on lathes, on various profiles
- Head provided with an internal spring system that regulates the pressure making it homogeneous in all the workpieces (Fig.1)
- The roller is supported between axial bearings
- Usable on workpieces of different types of materials with hardness up to 45 HRC
- Carbide pin
- Provided with a U type burnishing roller made of HSS and hardened to 62 HRC, with polished surface $Ra < 0.4$



(Fig.1)



+ Avance Feed



Herramienta Tool						
Código Code	Referencia Reference	Versión Version	Rodillos Rolls	C	D	Kg
09060100	HBC 20.12-E	R+L	RB 20x4x4	12	16	0.3
09060200	HBC 20.16-E	R+L	RB 20x4x4	16	16	0.3

Punta de diamante | Diamond tip

Código Code	Referencia Reference	
01990602	E 20.4 HM	
09990013	RODAX Ø4	